

# J. EMPLY FABRICY LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

613-632-2030 Attention: Sandra Nadeau Fax From: Deanna Penner

**EDMONTON HEAD OFFICE** 12122-68 Street Edmonton AB T58 1R1

Canada Phone: (780) 474-5721 Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

TORONTO 6300 Kenway Drive Mississauga ON L5T 2N3 Canada

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd

Content: 100% Nylon

Coating: Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}

Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch

CALGARY 2nd Floor 337-17 Avenue SW Calgary AB T2S 0A5 Canada

Protective Finish; Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848, 101630226, 101630234, 101630275 & 101630283 &

2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,

2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

VANCOUVER 13911 Bridgeport Road Richmond BC V6V 1J6 Canada

Sincerely:

J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner **Product Development** 

English: 1-800-66-ENNIS

Fax: (780) 479-6135 www.jennisfabrics.com

Français: 1-888-66-ENNIS

used For: B-67-43001-69

TCc # 1495 / 10

#### **RELEASE NOTE**

### **TULMAR**

Tulmar Safety Systems Inc. 1123 Cameron Street Hawkesbury, ON K6A 2B8 CA Tel: 613-632-1282

Fax: 613-632-2030 MID: CATULSAF1123HAW www.tulmar.com email: Info@tulmar.com

Bill No:

Dart Aerospace 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. C

Canada

Release Note No.

R92-30330

Ship Date

3-Oct-08

Ship To:

**Dart Aerospace** 

1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

his release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications not requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

A the sized Inspector

10/03/2008

Authorized Inspector

Date

#### **RELEASE NOTE**

### **ULMAR**

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Buyer=Chantal Lavoie 613-632-9577 Hawkesbury, ON K6A 1K7. Canada

613-632-9577

EΑ

12

Sales Rep. Customer No. **Order Date** Order No. CDART100 Barney Bangs 19-Sep-08 21999 Ship Via Packing Slip No. **Customer PO Number** 30330 Pick-Up PO00007202 **Qty Backordered** Qty Shipped/Returned MOU Qty Item No. Description 10 10 EΑ 8421-106 Dart Blade Fold Kit - Pad #7/ Drawing No: (Ref B67-43001-69 Rev B1) DWG Rev: A Comments: Lot No: BATCH0000000003 Qty: 10 10 EΑ 8421-105 10 Dart Blade Fold Kit - Pad #6/ Drawing No: (Ref B67-43001-73 Rev B1) DWG Rev: A **Comments:** Lot No: BATCH0000000003 Qty: 10 20 EΑ 20 8421-101

12

8421-102

DWG Rev: NR Comments:

Dart Blade Fold Kit - Pad #3/

Dart Blade Fold Kit - Pad #2/

Drawing No: (Ref B67-43001-85 Rev B1)

Drawing No: (Ref B67-43001-83 Rev B1)

Lot No: BATCH0000000003 Qty: 20

DWG Rev: NR

Comments:

Lot No: BATCH0000000004 Qty: 12

### **PACKING SLIP**

## **TULMAR**

Tulmar Safety Systems Inc. 1123 Cameron Street Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282 Fax: 613-632-2030 MID : CATULSAF1123HAW email: info@tulmar.com

Bill No:

Dart Aerospace

1270 Aberdeen Street Hawkesbury, ON K6A 1K7. Canada

Drawing No: (Ref B67-43001-83 Rev B1)

Lot No: BATCH0000000003 Qty: 20

DWG Rev: NR

30330 Ship Date

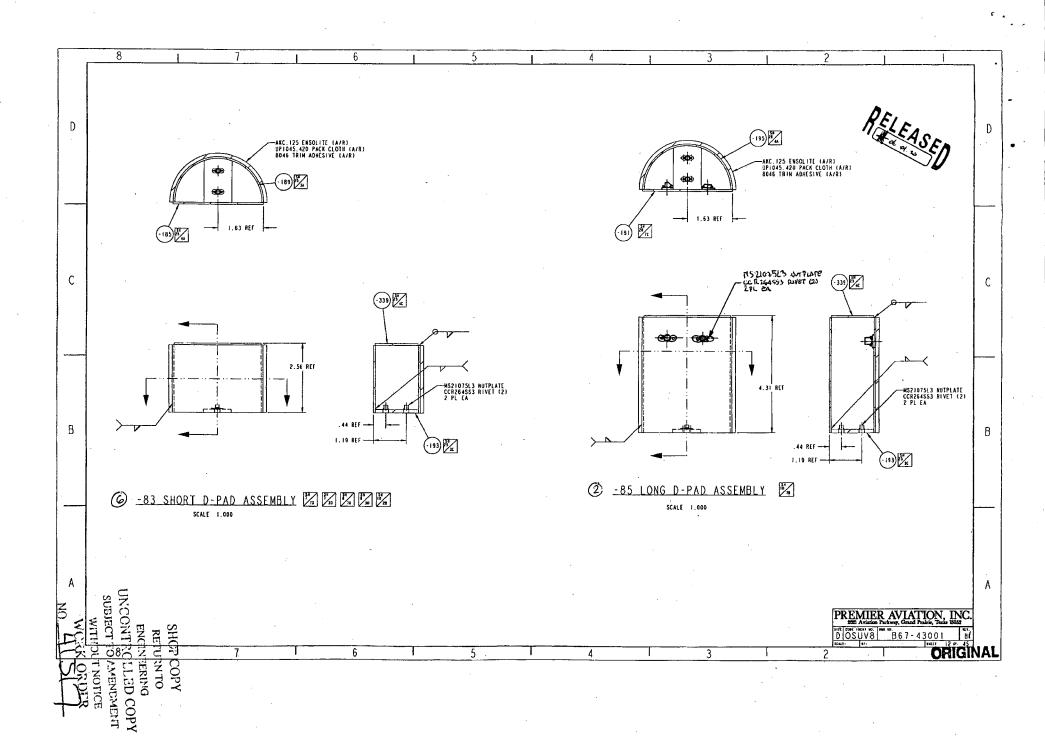
Ship To:

**Dart Aerospace** 

1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

	§	CDART10	0	Sales Rep. Barney Bangs PPD/COL  Qty Shipped/Returned	Release Note No. R92- 30330 <b>Qty Backordered</b>
8421-105 Dart Blade Fold Kit Drawing No: (Ref BlowG Rev: A	67-43001-73 Rev B1)	10	EA	10	
8421-106 Dart Blade Fold Kit Drawing No: (Ref B DWG Rev: A		10	EA	10 /	
DWG Rev: NR	- Pad #3/ 67-43001-85 Rev B1) 000000004 Qty: 12	12	EA	12 🗸	Solutor
8421-101 Dart Blade Fold Kit	- Pad #2/	20	EA	20 🗸	v

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#### **Dart Aerospace Ltd**

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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Ca	tegory:	NCR: Yes	No <b>DQ</b>	A:	Date: _	
Resolution:		Disposit	QA: N/C Closed: Date:						
NCR:		•	WORK OR	DER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC	Corrective Action Se		on B Sign		cation	Approval	Approval
		Section A	Chief Eng	Chief Eng	Dat	e Sect	ion C	Chief Eng	QC Inspector

NOTE: Date & initial all entries

Date: User: Tuesday, 19/08/2008 4:07:50 PM

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG D-PAD ASSY

Job Number: 41517

Part Number: PB674300185

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

14.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK



15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:\_\_\_\_

// 8/15/07



16.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE



08/10/08/8)

Job Completion



MF 08-10-0

#### **Dart Aerospace Ltd**

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W/O:			W	ORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE			Ву	,   1	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Ca	_ NCR: Y	es N	lo DQA: Date:		· 		
Resolution:		Disposit	_ QA: N/0	QA: N/C Closed: Date:						
NCR:			WORK OR	DER NON-CONFORMA	ANCE (N	ICR)				
DATE	STEP	P Description of NC Section A			on B	B Sign &		cation	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	51	ate	Secti	on C	Chief Eng	QC Inspector
										_

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:50 PM User: Julie Lecoca **Process Sheet** Drawing Name: LONG D-PAD ASSY Customer: CU-DAR001 Dart Helicopters Services Job Number: 41517 Part Number: PB674300185 Job Number: Seq. #: Machine Or Operation: Description: 6.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1 Comment: LARGE FABRICATION RESOURCE 1 98.09.16 1- assemble and weld as per dwg B67-43001 (QSI004) SMALL & MEDIUM FAB RESOURCE 1 7.0 Comment: SMALL & MEDIUM FAB RESOURCE 1 08.09.16 1- grind weld flush only on side of -193 8.0 QC9 VISUAL WELDING INSPECTION Comment: VISUAL WELDING INSPECTION 9.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 10.0 POWDER COATING POWDER COATING M102316 Comment: POWDER COATING Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 START TIME: OVEN TEMPERATURE: FINISH TIME: 11.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 12.0 PG PURCHASING Comment: SEND TO TALMAR FOR FOAM AND FABRIC 13.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Recieive & Inspect for Transit Damage

#### Dart Aerospace Ltd

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W/O:			V	ORK ORDER CHANGES	<b>;</b>				
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:	_ Fault Ca						
	R	esolution:	_ Disposit	ion:	QA: N/C C	closed:		Date: _	
NCR:		W	ORK OR	DER NON-CONFORMAN	CE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign Date	&   Sec	cation tion C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Tuesday, 19/08/2008 4:07:50 PM User: Julie Lecoca **Process Sheet** ULMAR : LONG D-PAD ASSY Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 41517 Estimate Number : 13399 P.O. Number : PB674300185 Part Number . B67-43001 P.12 This Issue : 19/08/2008 S.O. No. : **Drawing Number** Prsht Rev. : NC Project Number : N/A First Issue : // Type : SMALL/MED FAB ; B1 **Drawing Revision** : 40097 **Previous Run** Material Each **Due Date** : 18/09/2008 Qtv: Written By Checked & Approved By Comment 08.06.19 EC verified: DD : est rev A new issue **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: PACKAGING 1 PACKAGING RESOURCE #1 1.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Pick Kit Location: PB6743001193 2.0 D-Pad Base Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s) D-Pad Base batch: <u>34c0</u>37 12 PB6743001339 3.0 D-Pad Top Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s) D-Pad Top 08.09.16 4.0 D-Pad Back Plate Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s) D-Pad Back Plate WIP batch: 34/568 PB6743001195 5.0 D-Pad Face Plate Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s) D-Pad Face Plate batch: 34/1570 STARTED